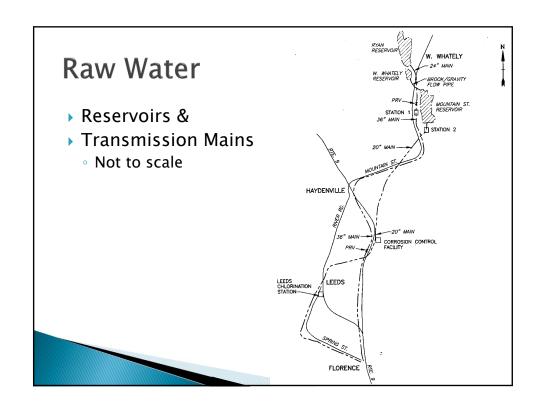
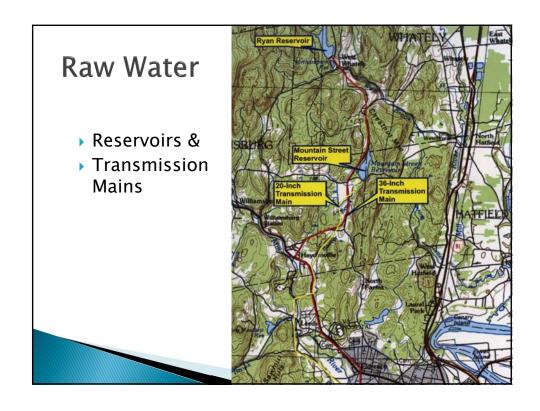
# Northampton Water Treatment Facility







# 139 years of public water, 75 years of disinfection, 15 months of filtration

- ▶ 1870 Nov: vote by Northampton citizens approving purchase of water rights from the Northampton Aqueduct Company
- ▶ 1934: MA DPH determines that Northampton must chlorinate their water supply; the city complies on November 9<sup>th</sup>.
  - 1939 (Oct) two new Wallace & Tiernan chlorinators were placed in service (PWA project)
- 2008 Jan 18: Plant goes on-line

### Road to Filtration

- November: The same engineer responsible for the new 12 MDG Cambridge filtration plant was retained by Northampton to plan for design and construction of a filtration plant for the City. He and his assistant have "prepared figures and will submit plans to the board"
- "The work which is soon to be undertaken" ... "has been in contemplation for a long time and has been brought to a head by the board of public works"
  - Gazette: November 22, 1921
  - The engineer was George A. Johnson, co-designer of the first modern filtration plant (Little Falls, NJ); and the first water chlorination system (Boonton, NJ)

### Chapter 2

- On May 4<sup>th</sup>, the Northampton Board voted to ask City Council to issue bonds for construction of a 4-6 MGD filtration plant.
  - Quotes from the May 5<sup>th</sup> Gazette: "the primary need of the purification plant is the condition of the ... supply... Some tributaries ... run through swamp areas and these tend to produce a high color in the water, besides a large amount .... of algae, which causes a very objectionable odor and taste in the water"
  - The estimated cost is approximately \$175,000
    - The year: 1932

### Chapter 3

▶ 1937 January: construction of a filtration plant was discussed by the Water Board, but not formally proposed. The mayor didn't want a bond issue that year. The chair thought that an opportunity was allowed to slip away, because of federal money that might be available (PWA)

### The Road to Filtration: Chapt 4

- ▶ 1987-89 ⇒Anderson-Nichols Study
  - Recommended that construction of a plant be delayed until DEP has developed filtration avoidance policy
  - \$4.8 M estimated cost
- ▶ 1994: M&E preliminary design
- ▶ 1995, Ryan transmission line was completed, as well as the two new chlorination facilities
- ▶ 1998, August: Northampton receives filtration waiver
- > 2001: DEP consent order move toward filtration Value engineering study: Tighe & Bond
- 2002: contract with M&E for final design
- 2008, January: plant goes on line

### Flow

- Max: 6.5 MGD
- Avg: 4.2 MGD
- Min: 3.0 MGD
- Clarifiers
  - 3 @ 192 ft<sup>2</sup> each
  - Loading
  - Avg: 5.1 gpm/ft<sup>2</sup>
    Avg flow, 3 on line Max: 11.8 gpm/ft<sup>2</sup>
    - Max flow, 2 on line
  - Backwash:
  - Air/water
  - Washwater production
    - 233,000 gal (Advent) 415,000 gal (Trident)

### 1995 Design

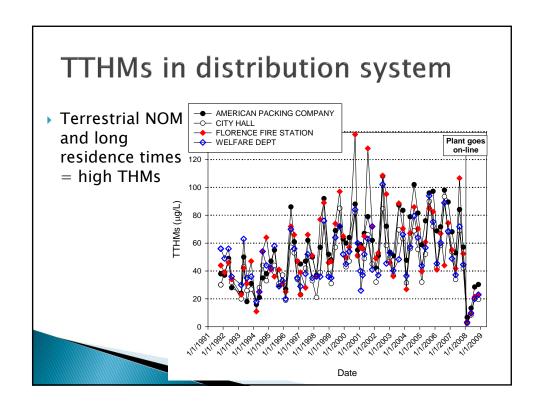
- Filters
  - 4 @ 300 ft<sup>2</sup> each
  - Loading

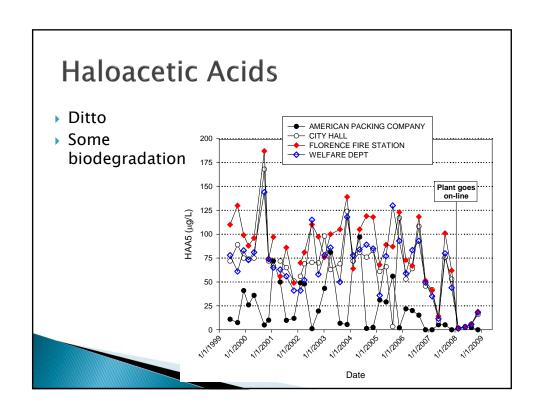
  - Avg: 2.4 gpm/ft<sup>2</sup> 15.4 EBCT Avg flow, 4 on line
  - Max: 5.0 gpm/ft²
    - Max flow, 3 on line

### Media:

- 8x16 GAC
- 60 in depth
- Backwash: Air/water
- Washwater & Filter to waste: 443,000

gal/day





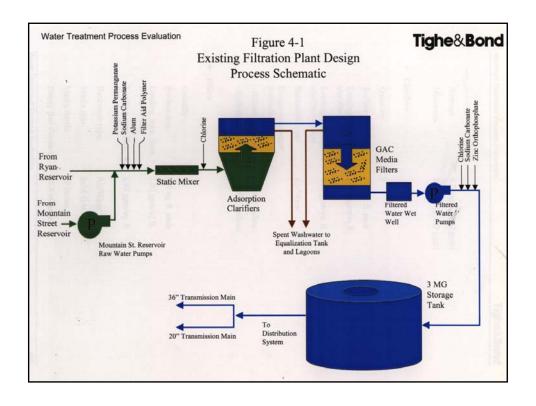
# Regulatory Compliance Looking much better! And for THMS Plant goes on-line on-line with the property of the

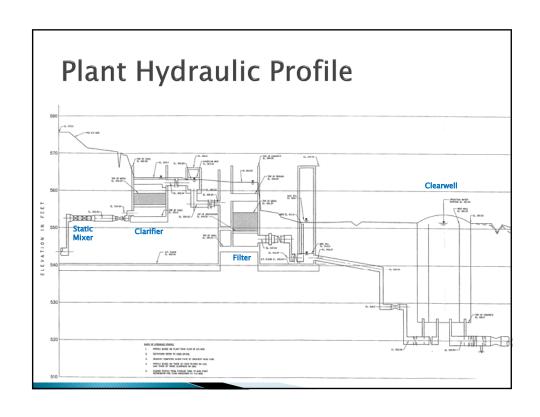
### Overview

- Plant Capacity
  - Average: 4.2 MGDMaximum: 6.5 MGD
- Sources
  - Ryan Reservoir: primary supply
  - Mountain Street Reservoir: supplemental supply
- Process
  - Chemical Feed & static mixing
  - Contact Clarifier
  - GAC filter
  - Clearwell

Space for future addition of:
•Ozonation

•UV



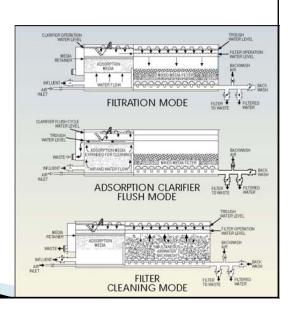


### **Chemical Addition**

- Prior to Plant (Manholes 1 & 2)
  - Potassium Permanganate: rarely used
- Just upstream of static mixer
  - Sodium Carbonate: rarely applied at this point
  - Alum: 8-9 mg/L typical dose
  - Polymer: 0.3 mg/L typical dose
  - · Hypochlorite: rarely applied at this point
- Upstream of Clearwell
  - Hypochlorite: 1.5-1.7 typical dose
- Downstream of Clearwell
  - Hypochlorite: rarely applied at this point
  - Sodium Carbonate: 9-12 mg/L typical dose

# Upflow "Contact-Clarifier"

- Neutrally-buoyant media held in place by upward flow against a screen
- Floc does not need to be large enough to settle
  - Less coagulant
  - Less flocculation time
- Small clarifier footprint
  - 5-15 gpm/ft<sup>2</sup>
     vs 0.5-1.0 for conventional
     gravity settling



### Contact Clarifiers I

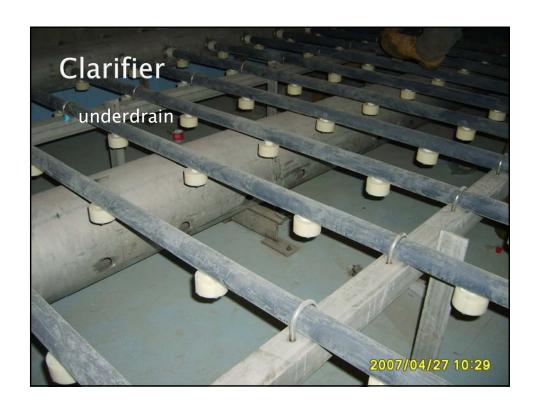
- 3 units; 2 normally in service
- Dimensions: 16 ft x 12 ft x 11 ft depth
  - 192 ft<sup>2</sup> surface area
  - 2 collection troughs per clarifier
    - · 14ft length, adjustable V-notch weirs
- Media
  - High density polyethylene
  - 48 in media depth
    - 768 ft3 media volume
  - Retainer set at 6'3" from floor

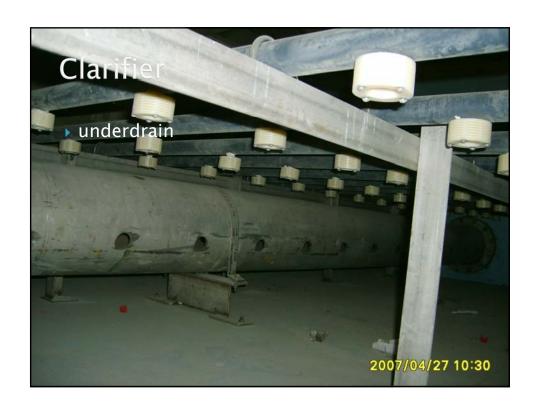
### Contact Clarifiers II

- Loading with 2 units in service
  - 12 gpm/ft<sup>2</sup> @ max flow
  - 7.6 gpm/ft<sup>2</sup> @ avg flow
- Backwashing
  - 4 hr minimum between flushes
  - 5 ft³/ft²/min air scour (960 ft³/min)
  - ∘ 6-12 gpm/ft² washwater rate (1,150-2,300 gpm)

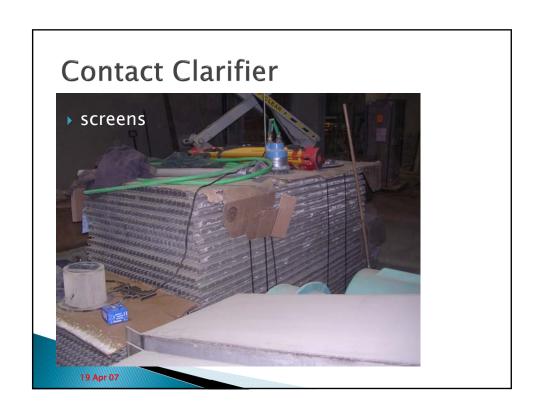








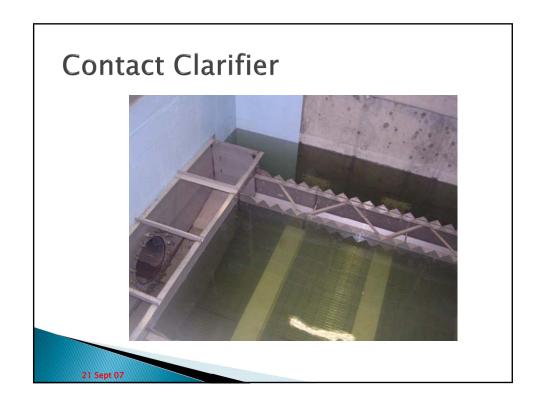






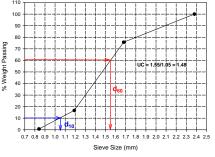


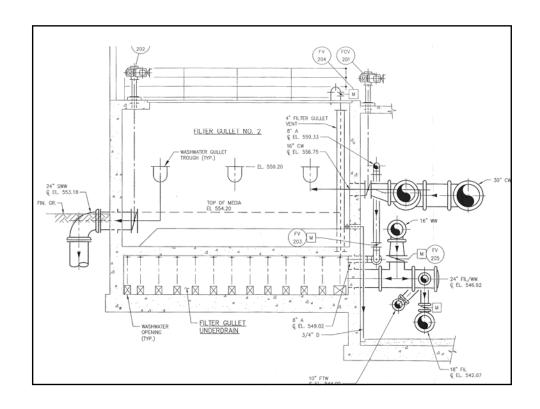




# **Filters**

- Four, high rate, deep bed GAC filters
  - 300 ft<sup>2</sup> each (25ft x 12 ft)
  - 5 ft media depth with 8 ft water
- Loading (3 in service)
  - 5.0 gpm/ft<sup>2</sup> @ max flow
  - 3.2 gpm/ft<sup>2</sup> @ avg flow
- Media Characteristics
  - Filtrasorb 820
  - ES = 1.0-1.2 mm
  - UC ≤ 1.4
  - lodine number = 990 mg/g
    - ~1000m<sup>2</sup>/g BET surface area





### **Filters**

- Operation
  - · Constant flow, rising head
- Underdrain
  - Siemens Nozzle system
    - Model 624 MCA nozzles
    - · Spaced 8"
- Backwash
  - Water: 4-22 gpm/ft² (1,200-6,600 gpm)
     Air: 4 ft³/ft²/min (1,200 ft³/m)
- Backwash criteria whichever comes first
  - Nearing 0.3 NTU in filtered water
  - Nearing 8 ft headloss
  - 72 hrs of operation

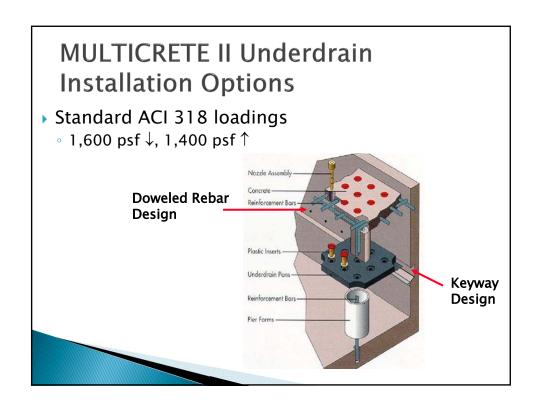
### **Filters**

- Start
  - Leak testing





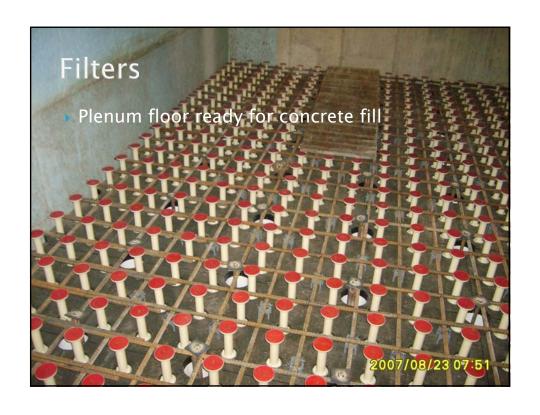








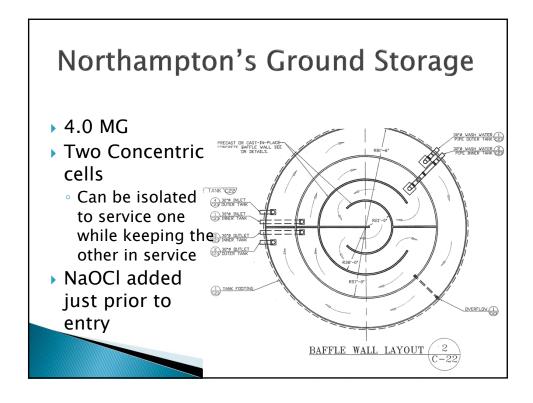












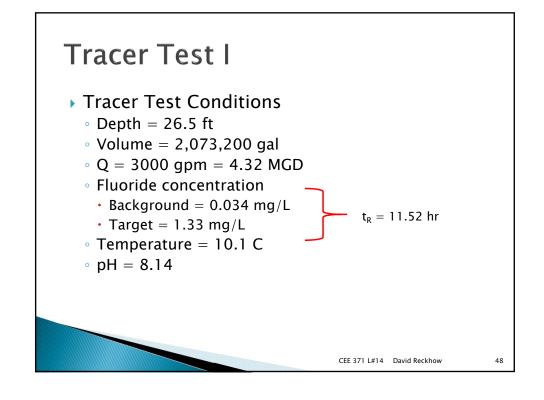
## Clearwell or Ground Storage

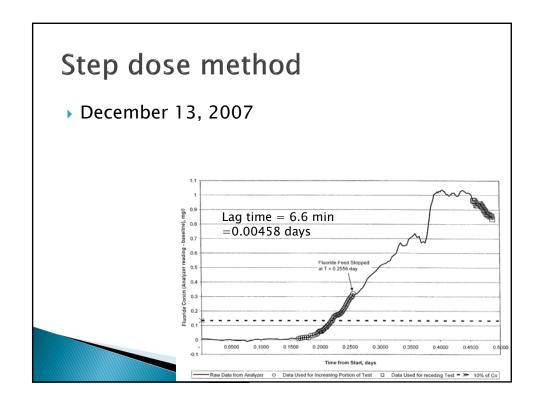
- Multi-purpose
  - · Chlorine contact tank for achieving "Ct"
    - · Giardia controls
      - 3 log Giardia is more restrictive than 4 log virus when using chlorine
      - 2.5 log credit given for Giardia (clarification + filtration), leaving 0.5 log for Ct
      - · Northampton has decided to see 1.0 log for Ct
  - Buffering system flows
  - Fire Flow
  - Backwash Storage

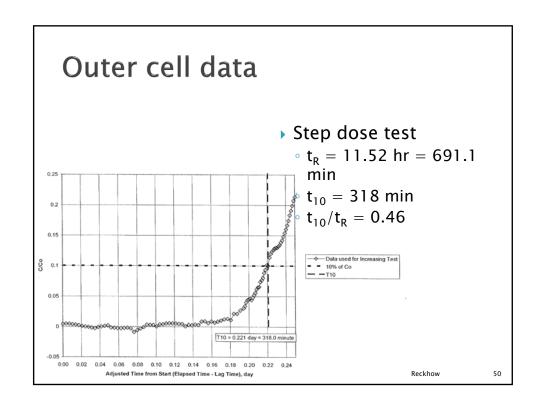
CEE 371 L#14 David Reckhow

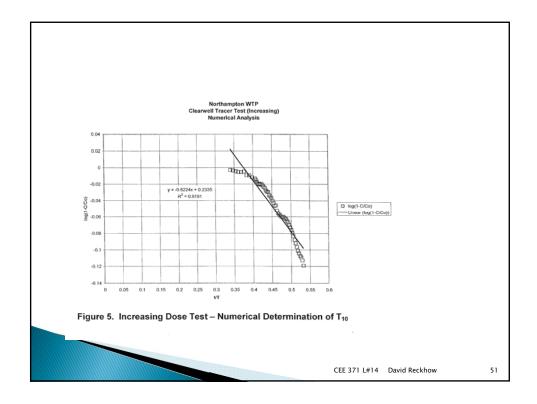
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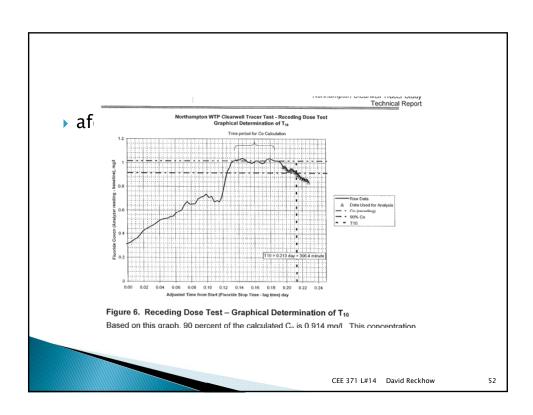
### Evaluation of Clearwell (cont.) Design conditions Ct requirements • Q = 6.5 MGD max Design is for maintenance of Ct even when one of $\circ$ C = 0.5 mg/L the two concentric tanks is taken out of service "t" is normally evaluated pH = 7.5for peak hourly flow 1.0 log inactivation Outer cell is considered Ct = 79 mg/L - minless efficient based on $t_{10} \ge 157 \text{ min}$ length to width ratio 22:1 for outer cell 38:1 for inner cell CEE 371 L#14 David Reckhow

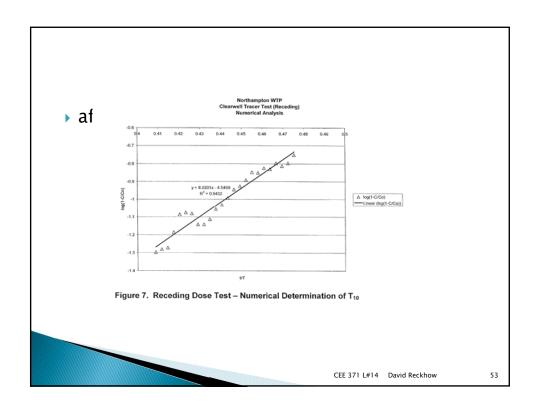


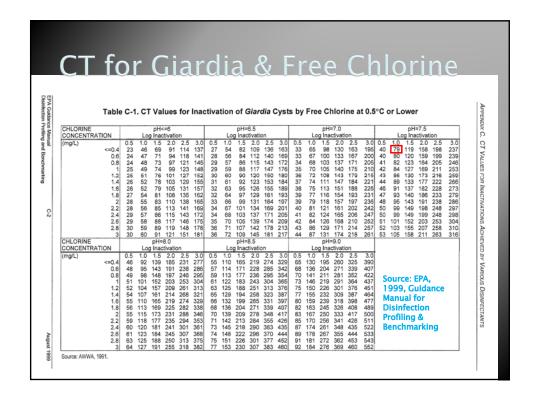


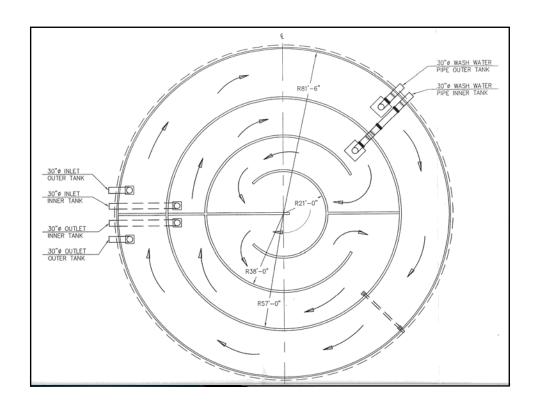


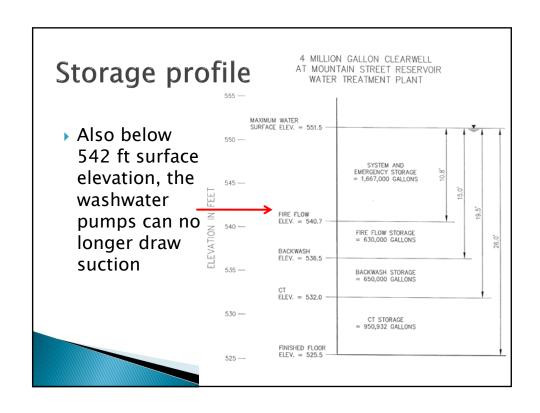












# Residuals & Lagoons

- Backwash
  - Typical filter run lengths: 65 hrs
  - Backwash volume: 72,000 gal
  - Filter to waste volume: 11,600 gal
- Equalization Tank
- Lagoons
  - 2 units
  - Area: 35,000 ft² (225 ft x 155 ft)
  - Depth: 10 ft maximum

### Performance: NOM & Precursors Concentrations of TOC and DBP Precursors 1.8 ● TOC -O- Chlorine Demand ▼ THMs Chlorine Demand (mg/L) DiHAA TriHAA 1.2 1.0 0.8 0.6 0.4 10 Filtered Raw Clarified **Samples Collected:** Treatment April 15, 2009

